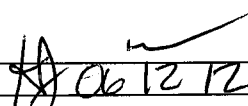
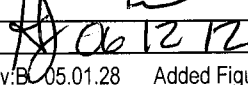


Date: Tuesday, 12/12/2006 10:30:56 AM
 User: Kim Johnston











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE ASSEMBLY
Job Number : 29895	
Estimate Number : 12007	
P.O. Number : N/A	Part Number : D412704045
This Issue : 12/12/2006 S.O. No. : N/A	Drawing Number : IIN-D412-704 PG7,9
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 28930	Material : N/A
Written By : 	Due Date : 1/10/2007 Qty: 4 Um: Each
Checked & Approved By : 	
Comment : Est Rev: B 05.01.28 Added Figures 1-2 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: Assemble as per dwg IIN D412-704 page 7, 9		
2.0	D32173	Cable 80.5"
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick:		
Qty	Part number	Description batch
1	D3217-3	Cable B29899 x4
3.0	D32571	Fitting
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick:		
Qty	Part number	Description batch
1	D3257-1	Fitting B28944 x4
4.0	D32581	Angle Bracket
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick:		
Qty	Part number	Description batch
1	D3258-1	Angle Bracket B29912 x4
5.0	AN960JD10	Washer
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick:		
Qty	Part number	Description batch
		M100274

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/12/2006 10:30:57 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 29895

Part Number: D412704045

Job Number:



Seq. #: Machine Or Operation: Description :

2 AN960JD10 Washer

✓

6.0 AN960JD10L Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
2	AN960JD10L	Washer	M101340

✓

7.0 NAS5093 Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part number	Description	batch
3	NAS509-3	Nut	M100433

✓

8.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
2	MS21042L3	Nut	M102217

✓

9.0 AN35A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN3-5A	Bolt	M15205

✓

10.0 AN313A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN3-13A	Bolt	M12490

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/02/14

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/12/2006 10:30:57 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 29895

Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB

07/02/13

(4)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Stores

57499

07/02/14 (4)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

SB

07/02/14

Job Completion



CL 710 2114

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

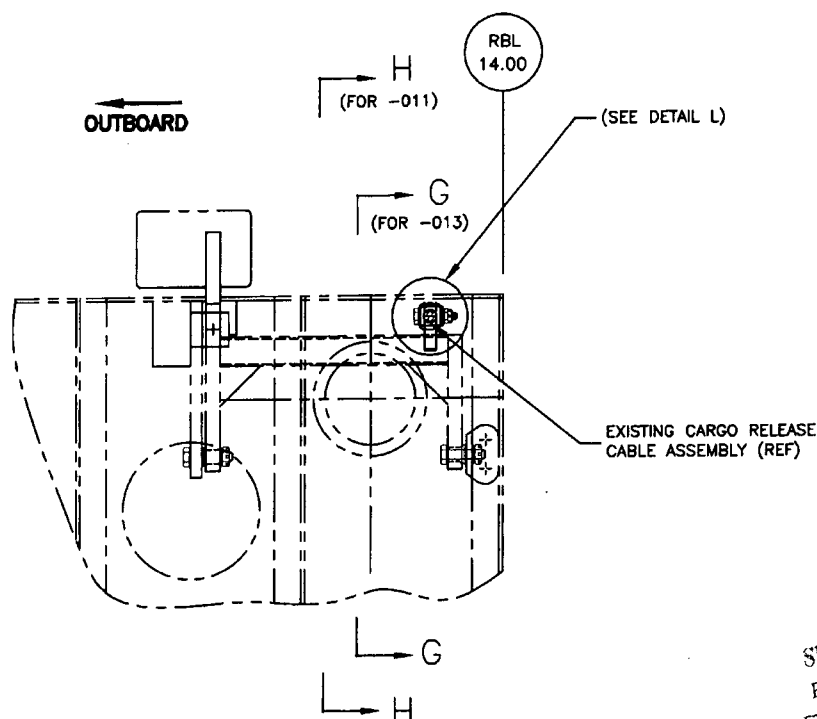


Figure 4 - Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)

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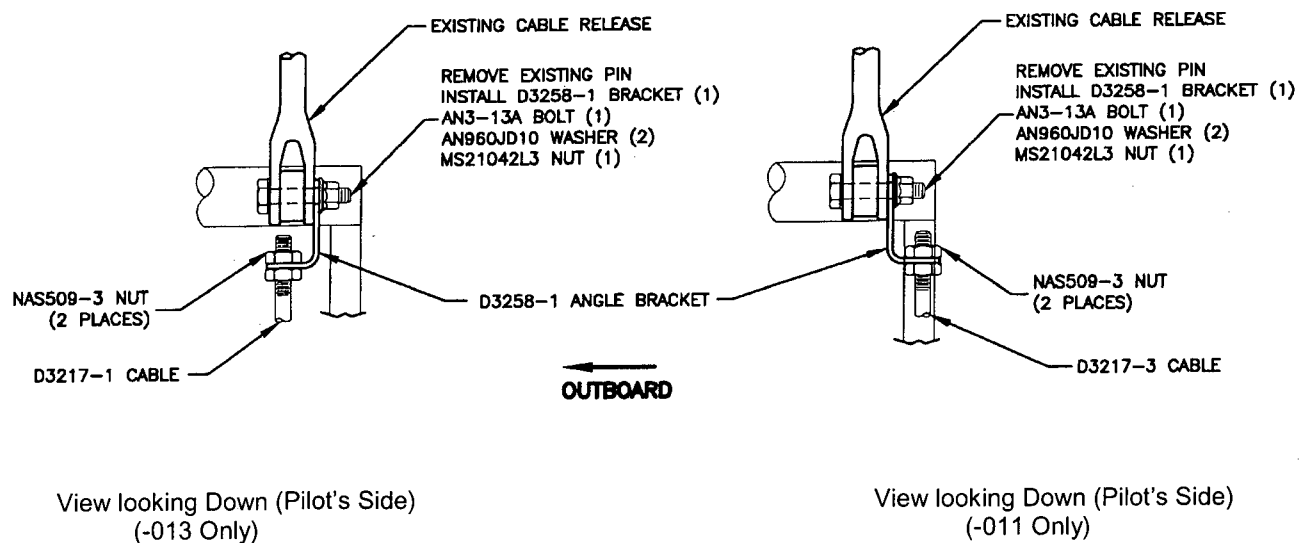


Figure 5 - Detail L.

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Revision: A
Date: 04.02.03

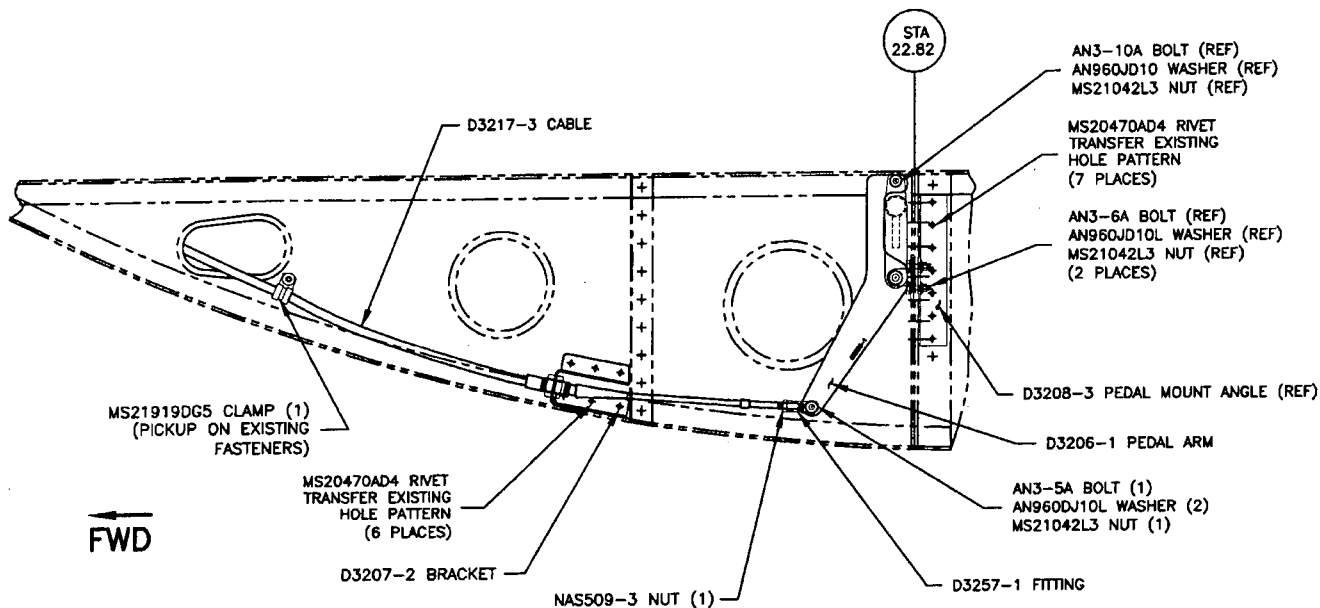


Figure 8 – View F-F. View looking Inboard From LHS
(-011 Only)

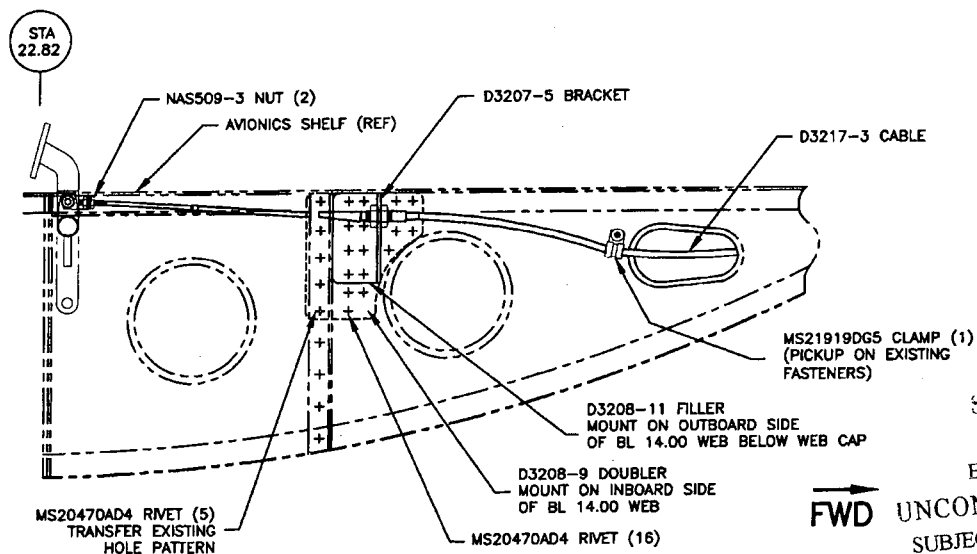


Figure 9 – View H-H. View looking Inboard From RHS
(-011 Only)

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